

## CNC – CUTTING

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### CNC – STANDARD CUTTING FOR CEILING AND ROOF ELEMENTS

- standardised CNC cutting including loading sequence, max. 45 single elements per lorry load
- linear cuts at a right angle to plate surface (e.g. ceiling and roof element cuttings, staircase opening, fireplace openings) including standard joints (layer rebate/rebate board) with a few diagonal cuts up to a maximum cutting depth of 260mm
- an approx. 4 running metre milling of round contours in floor plan, at a right angle to the plate surface is included if required
- execution of inside edges with a radius of 20mm
- minimum cutting width / minimum cutting length both 1m

The plates are cut on the basis of the working drawings transmitted and approved by you.

The cutting assessment is always based on the plate type used in the project and on single-sided plate processing.

### CNC – STANDARD CUT FOR WALL ELEMENTS

- standardised CNC cutting including loading sequence, max. 45 single elements per lorry load
- linear cuts at a right angle to plate surface (e.g. wall element cuts, door and window cut-outs) with a few diagonal cuts up to a maximum cutting depth of 260 mm
- an approx. 6 running metre milling of round contours in floor plan, at a right angle to the plate surface is included if required
- execution of inside edges with a radius of 20 mm
- minimum cutting width / minimum cutting length both 1m

The plates are cut on the basis of the working drawings transmitted and approved by you.

The cutting assessment is always based on the plate type used in the project and on single-sided plate processing.

### CNC – SPECIAL CUT

- upon request and after presentation of detailed plans